

FABRICATION ANALYSIS SHEET

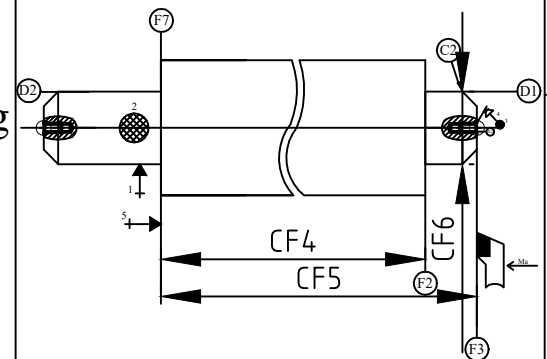
N° of phase	Designation of phases, sub-phases and operations	machines used	Equipments, tools, verifications	Sketch of the piece at various stages of machining
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Turning 2

- a) Dressing F3F  
CF5=1105±0.1  
b) Turning and dressing  
D2E,D2F,F7E,F7F;  
CF4=992±0.1  
CF6=Ø25m6  
c) Centring  
d) Chamfring C2F

Parallel lathe

- Vernier caliper
- depth gauge
- Dressing tool
- knife tool
- Turning tool

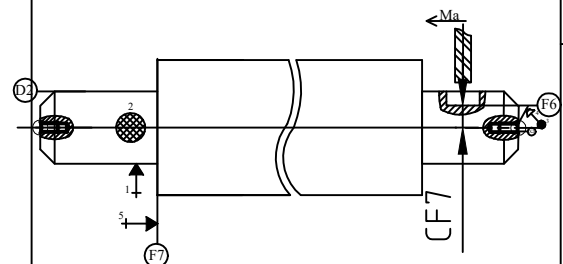


Milling

- a) Milling  
F4F,F5F,F6F  
CF7=4±0.1

Universal milling machine

Cylindrical grinder



Assembly:  
Part: Shaft

number 1  
Material : C30  
Crude: Drawn

Manufacturing range